



Registered Data Sheet Perforating System Evaluation, API RP 19B Section 1

API Form 19B-Section 1  Conforms to All Requirements of Section 1  Special Test - See Remarks/Exceptions below

Service Company Oiltech Services Pte. Ltd. Explosive weight 22.7 gm, HMX powder, Case Material Steel

Gun OD & Trade Name 3-3/8" 6 SPF 60° Phase Carrier Max Temp, °F 400 1 hr 3 hr 24 hr 300 100 hr 200 hr

Charge Name HSD 34BX 22.7g HMX XDP Maximum Pressure Rating 20,000 psi, Carrier Material Steel

Manufacturer Charge Part No. OT60185 Date of Manufacture 12 Oct 2010 Shot Density Tested 6 Shots/ft \_\_\_\_\_

Gun Type TCP, Wireline, Retrievable Tubular Carrier with scallop Recommended Minimum ID for Running See remarks in.

Phasing Tested 60 degrees, Firing Order: X Top down Bottom up Available Firing Mode: X Selective X Simultaneous

Debris Description N/A Debris Weight N/A gm/charge, Debris N/A in<sup>3</sup>/charge

Remarks/Exceptions per Section 1.11 The only exception on this API 19B test is: It was performed with air instead of water in the gun to casing annulus to simulate a gas well environment.

Casing Data 4-1/2" OD, Weight 11.6 lb/ft, API Grade, \_\_\_\_\_ Date of Section 1 Test \_\_\_\_\_

Target Data 81" OD, Amount of Cement 9,383 lb, Amount of Sand 18,988 lb, Amount of Water 4,877 lb.

Date of Compressive Strength Test 15 Nov 2010 Briquette Compressive Strength 6,405 psi, Age of Target 50 days

Shot No.	No 1	No 2	No 3	No 4	No 5	No 6	No 7	No 8	No 9	No 10	No 11
Clearance, in.	0.00	0.14	0.45	0.63	0.45	0.14	0.00	0.14	0.45	0.63	0.45
Casing Hole Diameter, Short Axis, in	0.32	0.31	0.32	0.31	0.32	0.31	0.32	0.30	0.32	0.30	0.32
Casing Hole Diameter, Long Axis, in	0.35	0.33	0.34	0.34	0.35	0.33	0.34	0.33	0.34	0.33	0.36
Average Casing Hole Diameter, in.	0.34	0.32	0.33	0.33	0.34	0.32	0.33	0.32	0.33	0.32	0.34
Total Depth, in.	32.25	37.75	36.75	33.75	27.25	34.75	loss	32.75	31.25	35.25	30.25
Burr Height, in.	0.03	0.04	0.04	0.03	0.01	0.02	0.02	0.03	0.05	0.06	0.05

  

Shot No.	No 12	No 13	No 14	No 15	No 16	No 17	No 18	No 19	No 20	No 21	No 22	Average
Clearance, in.	0.14	0.00	0.14	0.45	0.63	0.45	0.14	0.00	0.14	0.45		XXXXXX
Casing Hole Diameter, Short Axis, in	0.32	0.31	0.31	0.31	0.32	0.31	0.31	0.31	0.32	0.31		0.31
Casing Hole Diameter, Long Axis, in	0.35	0.34	0.34	0.34	0.34	0.34	0.33	0.33	0.34	0.34		0.34
Average Casing Hole Diameter, in.	0.34	0.33	0.33	0.33	0.33	0.33	0.32	0.32	0.33	0.33		0.33
Total Depth, in.	34.75	26.75	34.25	34.25	31.25	35.25	26.25	31.25	34.75	25.25		32.30
Burr Height, in.	0.04	0.02	0.04	0.04	0.05	0.06	0.03	0.04	0.03	0.04		0.04

Remarks Maximum gun diameter after shooting in air is 3.65"

Manufacturer's Certification

Type of Certification: \_\_\_\_\_ Self  Third Party

I certify that these tests were made according to the procedures as outlined in API 19B: Recommended Practice for Evaluation of Well Perforators, Second Edition, September 2006. All of the equipment used in these tests, such as the guns, jet charges detonator cord, etc., was standard equipment with our company for the use in the gun being tested and was not changed in any manner for the test. Furthermore, the equipment was chosen at random from stock and therefore will be substantially the same as the equipment that would be furnished to perforate a well for any operator. API neither endorses these tests nor recommends the use of the perforator system described.

CERTIFIED BY Hubert Menard COO \* 23 Nov 2010 Oiltech Services Pte Ltd 25 Pandan Crescent, TIC Tech Centre #06-12, Singapore 128477

\_\_\_\_ RECERTIFIED (Company Official) (Title) (Date) (Company) (Address)

Name of test as it should appear on website: SPECIAL TEST: 3-3/8", HSD 34BX 22.7g HMX XDP, 60° Phasing, 6 SPF

Name of test as it appears on application and application date: Charge: HSD 34BX 22.7g HMX XDP, Gun: 3-3/8", 6 SPF, 60° Phase Carrier

**GUN DEBRIS DATA SHEET FOR HOLLOW CARRIER PERFORATING SYSTEMS, PER API RP 19B SECTION 5**

Hardware Description				Charge Description			
Service Company <u>Oiltech Services Pte. Ltd.</u>				Charge Name <u>HSD 34BX 22.7g HMX XDP</u>			
Gun OD & Trade Name <u>3-3/8" 6 SPF 60° Phase carrier</u>				Charge Part No. <u>OT60185</u>			
Gun Type <u>TCP, Wireline, retrievable tubular hollow carrier with scallop</u>		Gun Assy Part No. <u>OT33362</u>		Explosive Type <u>HMX</u>		Grams per Chg <u>22.7</u>	
Shots per Foot <u>6</u>		Phasing <u>60°</u>		Total Chgs Tested <u>24</u>		Case Mat. <u>Steel</u>	
				Total Shot Positions in Gun <u>31</u>			

Test Configuration: Casing O.D. 4-1/2 in. Casing wt. per Foot 11.6 lbs.

**Debris Quantities and Description**

5.2.3 - Net Pre Test Weight of Loaded Gun Assembly (less explosives and any other consumables) -----	46.35	kg
5.2.5 - Dry Weight of Expended Gun Assembly (before rolling procedure) -----	46.25	kg
5.2.7 - Weight of Debris Lost per Linear Foot of Perforations at Time of Detonation -----	25.5	gm
5.2.8 - Volume of Debris Lost per Linear Foot of Perforations at Time of Detonation -----	6.59	cc
5.3.2 - Weight of Debris Rolled From Gun per Linear Foot of Perforations (after 100 revolutions) -----	3.88	gm
5.3.4 - Volume of Debris Rolled From Gun per Linear Foot of Perforations (after 100 revolutions) -----	1	cc
5.3.5 - Average weight of gun debris per cc -----	3.88	gm/cc
5.3.7 - Total Volume of Debris Lost per Linear Foot of Perforations -----	7.89	cc
5.3.8 - Total Weight of Debris Lost per Linear Foot of Perforations -----	29.34	gm

5.3.9 -	No.	U S Sieve Size	% by Wt.Retained	Debris Description Including Type of Material
	1	12.70 mm (.500 in)	0.00	-
	2	9.53 mm (.375 in.)	0.00	-
	3	6.35 mm (.250 in.)	6.45	Steel Fragments
	4	4.75 mm (.187 in.) # 4	0.65	Small Steel Fragments
	5	2.36 mm (.094 in.) # 8	20.65	Small Steel Fragments
	6	Through # 8 sieve	72.25	Steel Powder

5.3.10 - Avg Exit Hole Size in Gun 0.43 in.

Test Date 16 Nov. 2010

Remarks: \_\_\_\_\_

**MANUFACTURER'S CERTIFICATION**

I certify that these tests were made according to the procedures as outlined in API RP 19B: Recommended Practices for Evaluation of Well Perforators, Second Edition, September 2006. All of the equipment used in these tests, such as the guns, jet charges detonator cord, etc., was standard equipment with our company for the use in the gun being tested and was not changed in any manner other than what is specified in Section 5. Furthermore, the equipment was chosen at random from stock and therefore will be substantially the same as the equipment, which would be furnished to perforate a well for any operator. This test is designed for comparative purposes only, and should not be used to determine the amount of debris that will be left in any given well bore. API neither endorses these test results nor recommends the use of the perforator system described.

COMPANY Oiltech Services Pte. Ltd. ADDRESS: 25 Pandan Crescent, TIC Tech Centre #06-12, Singapore 128477

CERTIFIED BY: Hubert Menard Chief Operation Officer 23 November 2010

RECERTIFIED BY: \_\_\_\_\_ Title Date

Name of test as it should appear on website: \_\_\_\_\_

Name of test as it appears on application and application date: \_\_\_\_\_